

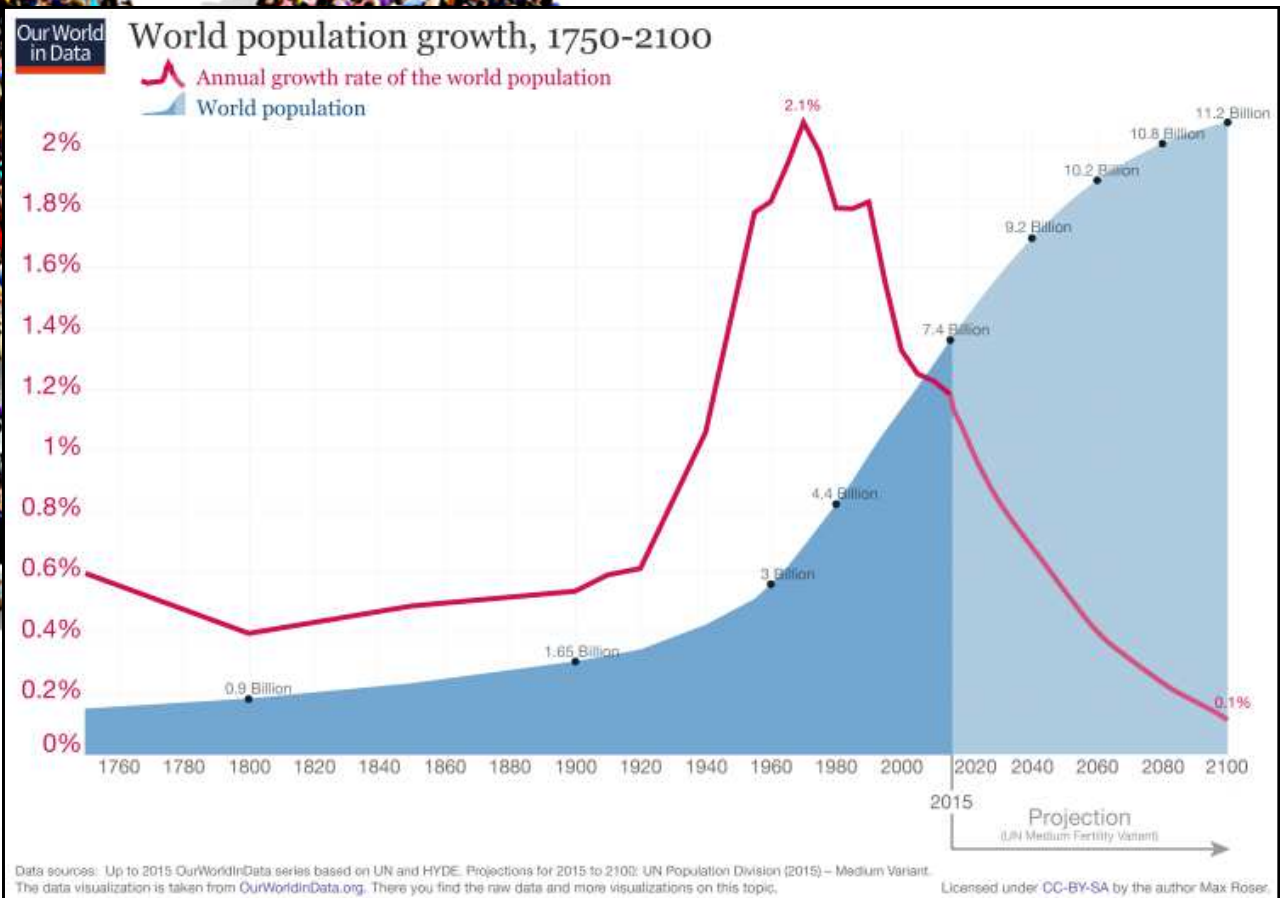


NON LA SOLITA PLASTICA:
NUOVE TENDENZE E MODELLI
PER IL RICICLO E LA SOSTENIBILITA'

Food, Loss and Waste: il ruolo della plastica nel
confezionamento alimentare - Pavia - 17 Maggio 2018

Dott. Paolo M. Micheli - Segretario Ordine dei Chimici della
Provincia di Pavia

LE PROIEZIONI MOSTRANO UNA CRESCITA COSTANTE DELLA POPOLAZIONE MONDIALE



L'EUROPA DA SOLA PRODUCE 25 MILIONI DI TONNELLATE/ANNO DI RIFIUTI PLASTICI
MA SOLO IL 30% E ATTUALMENTE RICICLATO

“ON JULY 18TH CHINA TOLD THE WORLD TRADE ORGANISATION THAT BY THE END OF THE YEAR, IT WILL NO LONGER ACCEPT IMPORTS OF 24 CATEGORIES OF SOLID WASTE AS PART OF A GOVERNMENT CAMPAIGN AGAINST YANG LAJI OR “FOREIGN GARBAGE”. THE MINISTRY OF ENVIRONMENTAL PROTECTION SAYS RESTRICTING SUCH IMPORTS WILL PROTECT THE ENVIRONMENT AND IMPROVE PUBLIC HEALTH”

56%

China is the leading importing country for waste plastics

China receives 56% (by weight) of the global imports of waste plastics

87%

of EU-27 plastic waste exports (by weight) go to China

THE ECONOMIST AUG 3RD 2017

Most of plastic waste exports (by weight) from the EU-27 go to China and Hong Kong SAR

 **ISWA**
International Solid Waste Association



Adobe Acrobat Document

Ref.: Global recycling markets: plastic waste *A story for one player – China*

Reuters

NUOVA AGENDA DI POLITICA AMBIENTALE

UNA GRANDE

RIALE EUROPEO,
NA LEADERSHIP

2025

- 55% RSU riciclati
- 65% imballaggi riciclati (almeno 50% per quelli in plastica)

2030

- 60% RSU riciclati
- 70% imballaggi riciclati (almeno 55% per quelli in plastica)

2035

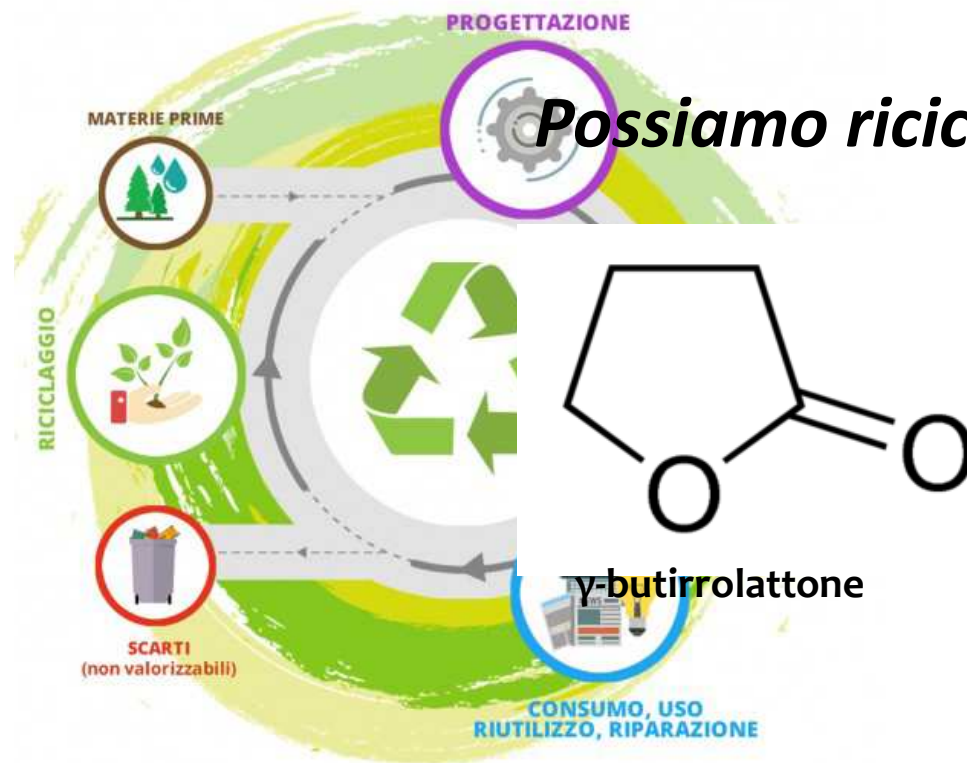
- 65% RSU riciclati



TECNOLOGIA E NUOVI MATERIALI

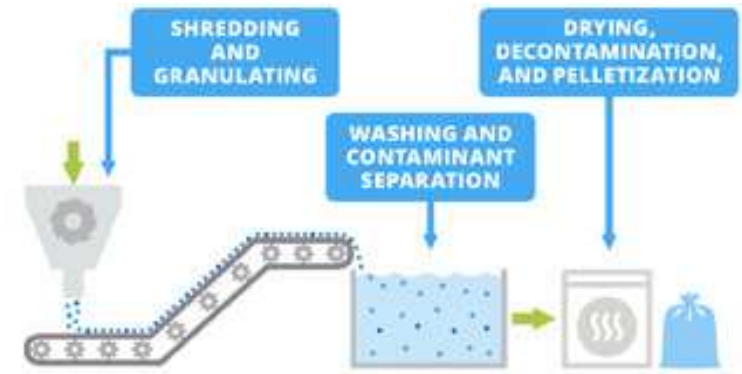
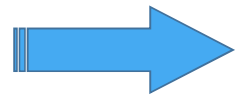
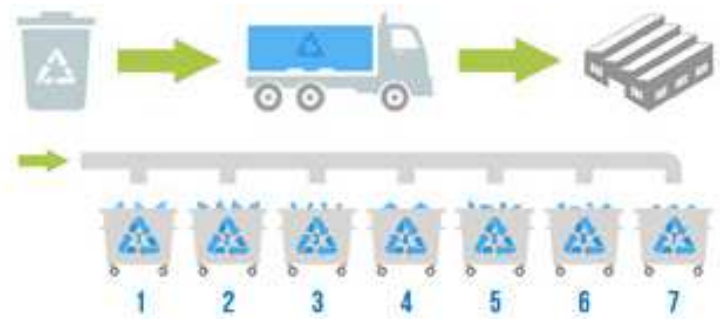
KATAINEN

<http://ec.europa.eu/environment/circular-economy/pdf/plastics-strategy-brochure.pdf>



Possiamo riciclare all'infinito?

Science 27 Apr 2018:
 Vol. 360, Issue 6387, pp. 398-403
 DOI: 10.1126/science.aar5498



PERIODIC GRAPHICS

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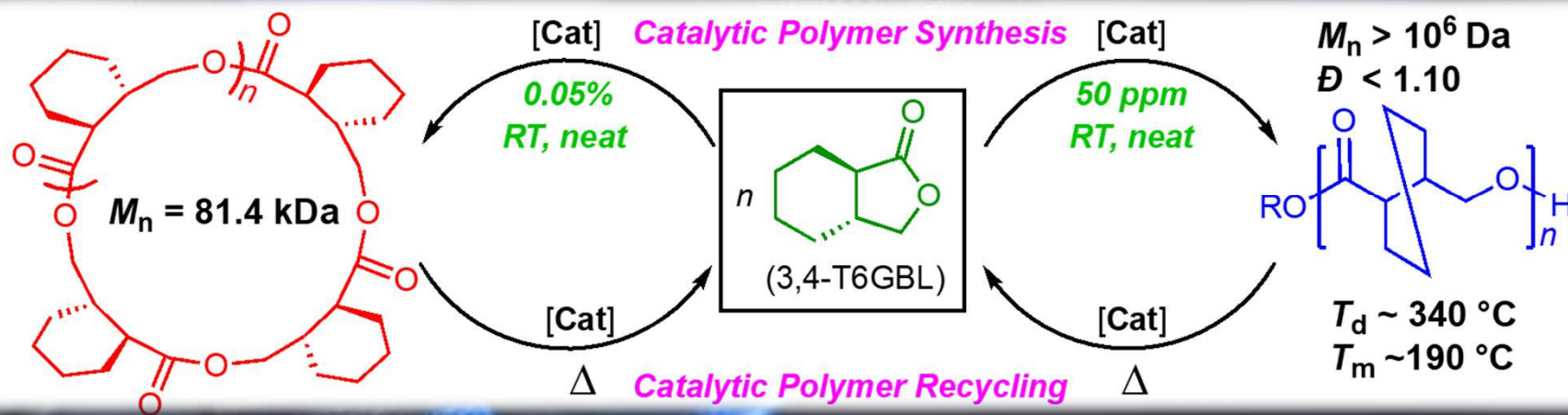
A synthetic polymer system with repeatable chemical recyclability

Jian-Bo Zhu, Eli M. Watson, Jing Tang, Eugene Y.-X. Chen

Department of Chemistry, Colorado State University

"The polymers can be chemically recycled and reused, in principle, infinitely"

"It would be our dream to see this chemically recyclable polymer technology materialize in the marketplace"





IL PACKAGING
PLASTICO DA
MATERIALE
"PASSIVO"
DIVENTA
"ATTIVO"



**CAMBIARE
IL NOSTRO
RAPPORTO
CON LA
PLASTICA?**

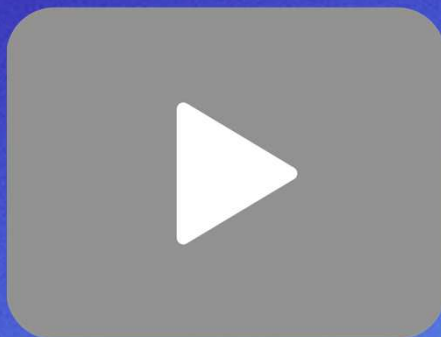
SVILUPPO

SICUREZZA



Ooho!

Water you can eat



Biodegradable materials derived from food ingredients such as polysaccharides, proteins, and lipids

COME IL PACKAGING ALIMENTARE DIVENTA SMART





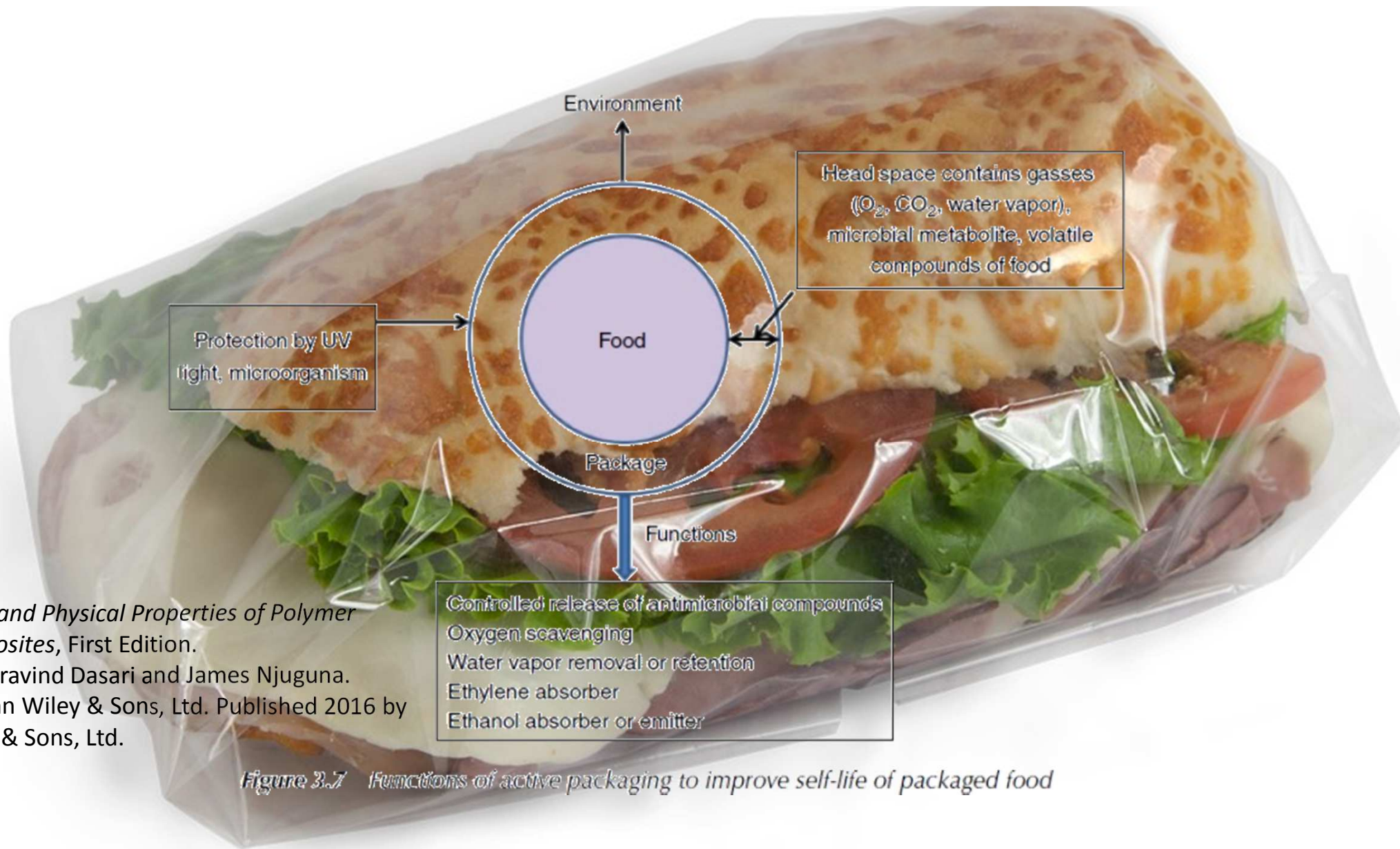
MATERIALI A CONTATTO CON ALIMENTI

DOPO OPPORTUNE CONSULTAZIONI ED APPROFONDIMENTI DELLA
TEMATICA, NEL GENNAIO 2016 L'EFSA HA PUBBLICATO IL PROPRIO PARERE
SCIENTIFICO, ATTESTANDO CHE I MATERIALI DI CONFEZIONAMENTO DEI
PRODOTTI ALIMENTARI ED I CONTENITORI (QUALI BOTTIGLIE, TAZZE E
PIATTI, UTILIZZATI PER MIGLIORARE LA MANIPOLAZIONE ED IL
TRASPORTO DEGLI ALIMENTI) POSSONO CONTENERE SOSTANZE
CHIMICHE IN GRADO DI MIGRARE NEGLI ALIMENTI.

CIÒ RENDE NECESSARIO AFFINARE LA VALUTAZIONE DELLA SICUREZZA
RIGUARDO LE SOSTANZE CHIMICHE USATE NELLA REALIZZAZIONE DEI
MATERIALI A CONTATTO CON GLI ALIMENTI.

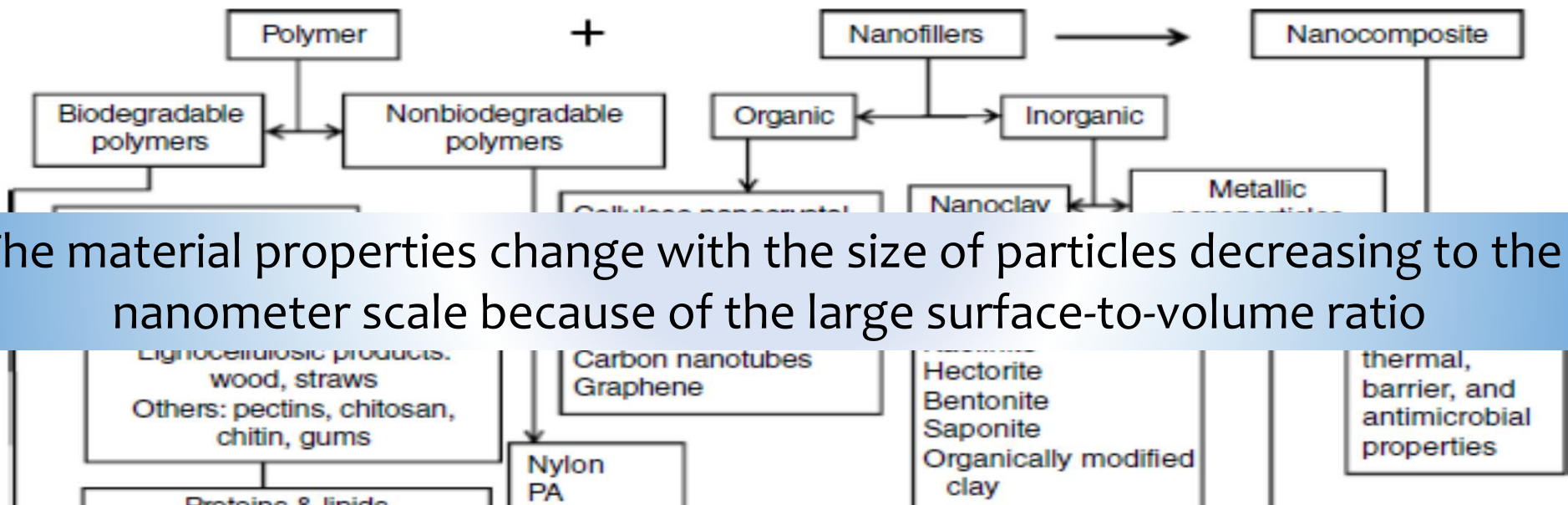
European Food Safety Authority





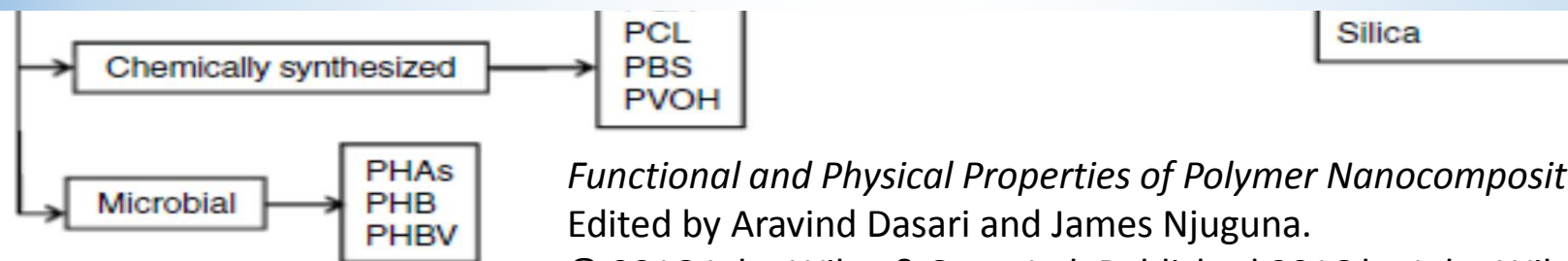
Functional and Physical Properties of Polymer Nanocomposites, First Edition.
 Edited by Aravind Dasari and James Njuguna.
 © 2016 John Wiley & Sons, Ltd. Published 2016 by John Wiley & Sons, Ltd.

Figure 3.7 Functions of active packaging to improve self-life of packaged food



The material properties change with the size of particles decreasing to the nanometer scale because of the large surface-to-volume ratio

nanocomposites exhibit prominently enhanced mechanical, thermal, optical, and physicochemical properties, compared with the pure polymer or conventional composites



Functional and Physical Properties of Polymer Nanocomposites, First Edition. Edited by Aravind Dasari and James Njuguna.

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Figure 3.2 Composition and sources for the components of polymer nanocomposite

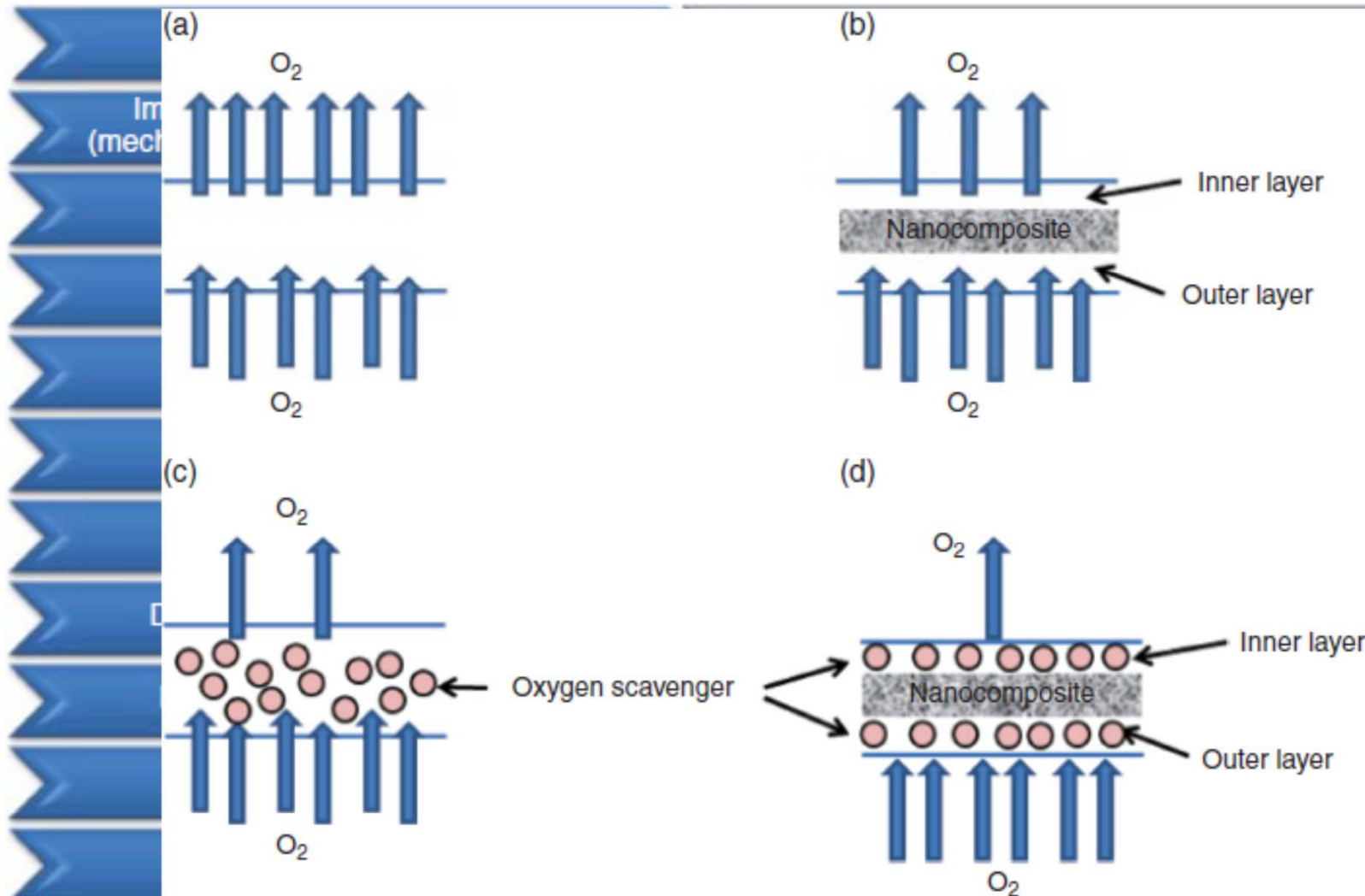


Figure 3.6 Diagrammatic representation of the structures of multilayer nanocomposite for oxygen (O_2) barrier packaging: (a) neat polymer film without barrier, (b) nanocomposite layer as passive barrier, (c) oxygen scavengers as active barrier, and (d) mixture of active (oxygen scavenger) and passive (nanocomposite) barrier

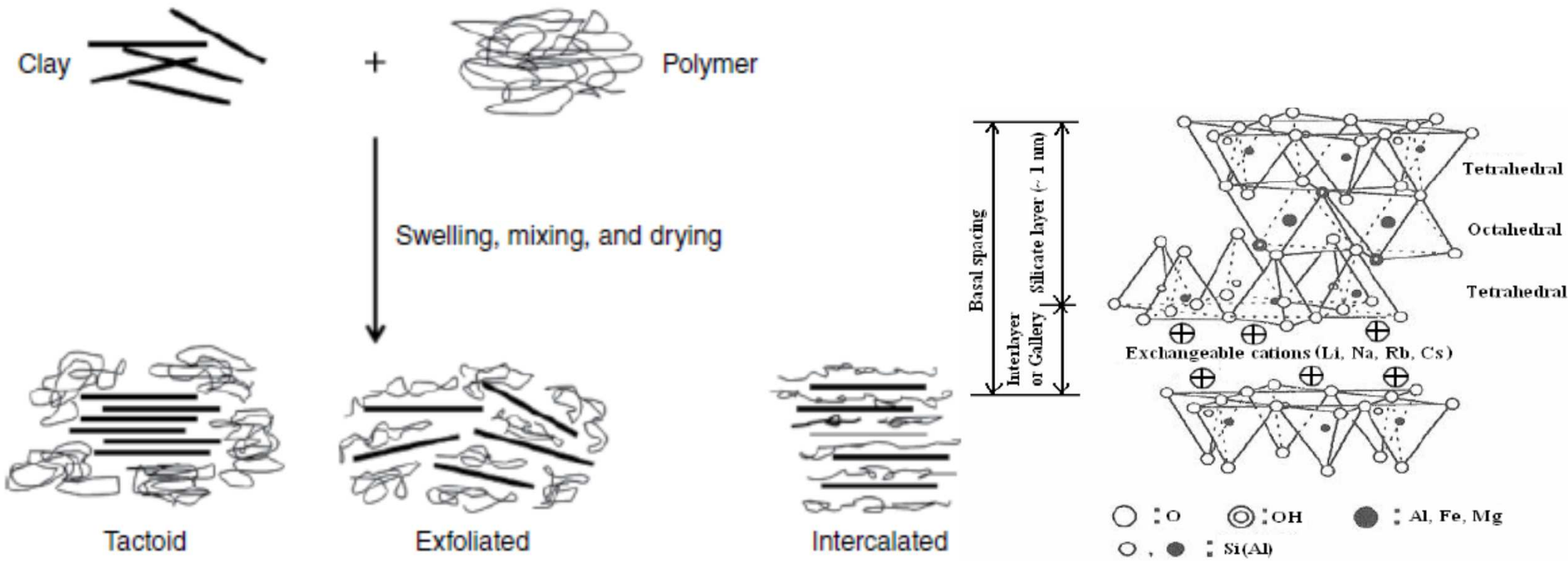
INNOVATION	DESCRIPTION	CURRENT STATE
 Removing additives	Separating additives from recovered polymers to increase recycle purity	Lab stage: Some technologies exist but with limited application
 Reversible adhesives	Recycling multi-material packaging by designing 'reversible' adhesives that allow for triggered separation of different material layers	Conceptual stage: Innovation needed to develop cost-competitive adhesive
 Super-polymer	Finding a super-polymer that combines functionality and cost with superior after-use properties	Conceptual stage: Innovation needed to develop cost-competitive polymer with desired functional and after-use properties
 Depolymerisation	Recycling plastics to monomer feedstock (building blocks) for virgin-quality polymers	Lab stage: Proven technically possible for polyolefins Limited adoption: Large-scale adoption of depolymerisation for PET hindered by processing costs
 Chemical markers	Sorting plastics by using dye, ink or other additive markers detectable by automated sorting technology	Pilot stage: Food-grade markers available but unproven under commercial operating conditions
 Near infrared	Sorting plastics by using automated optical sorting technology to distinguish polymer types	Fragmented adoption: Large-scale adoption limited by capex demands
 Benign in marine environments	Design plastics that are less harmful to marine environments in case of leakage	Lab stage: First grades of marine degradable plastics (one avenue towards benign materials) already certified as marine degradable — impact of large-scale adoption to be proven
 Benign in fresh water	Design plastics that are less harmful to freshwater environments in case of leakage	Lab stage: Marine degradable plastics theoretically freshwater degradable. One certified product — impact of large-scale adoption to be proven
 GHG-based	Sourcing plastics from carbon in greenhouse gases released by industrial or waste management processes	Pilot stage: CO ₂ -based proven cost competitive in pilots; methane-based being scaled up to commercial volumes
 Bio-based	Sourcing plastics from carbon in biomass	Limited adoption: Large-scale adoption hindered by limited economies of scale and sophistication of global supply chains

World Economic Forum, Ellen MacArthur Foundation and McKinsey & Company,
The New Plastics Economy — Rethinking the future of plastics
 (2016, <http://www.ellenmacarthurfoundation.org/publications>).

Time/temperature indicators (TTIs) biological, chemical, physical, response (single, multi), origin (extrinsic, intrinsic), application (dispersed, permeable, isolated) and location (volume average or single point)

Freshness indicators

Based on indicator color change in response to microbial metabolites produced during spoilage





That's all Folks!



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